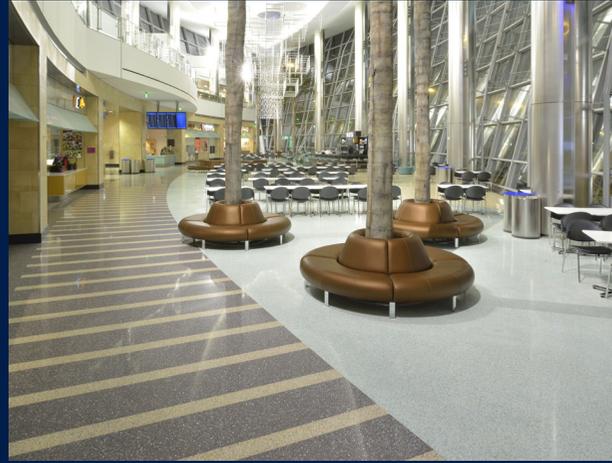
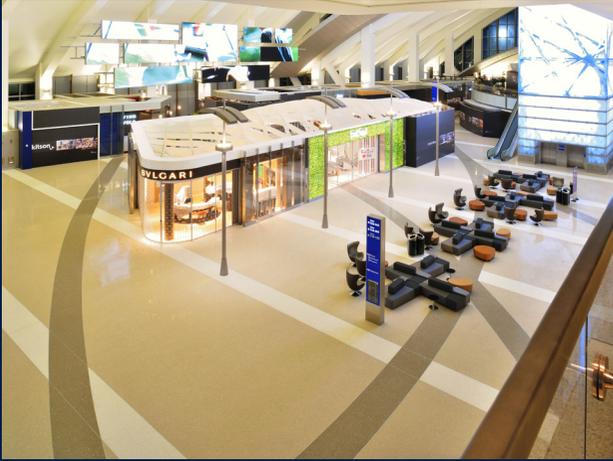




SYSTEMS REFERENCE GUIDE

TERRAZZO



*Enduring, Elegant,
Engaging and Ecological*

Introduction

Terrazzo, def., A composite flooring system consisting of either a cement or resinous matrix with marble, granite, onyx, glass (in resinous system) aggregate. Terrazzo is poured-in-place, cured, and ground to a smooth hard surface finish.

Terrazzo is a custom flooring crafted essentially from natural products and subject to slight shade variations. Cement, both white and gray, may not be uniform in color.

Cement Terrazzo Systems

Sand Cushion, def., Cement matrix terrazzo system that is installed independent of the concrete slab. Cement underbed, with wire reinforcing, isolation sheet, and light dusting of sand and terrazzo topping. Interior System. 2 ½ inch to 3 inch thickness, including a ½ inch nominal thickness terrazzo topping.

Bonded Terrazzo, def., Cement matrix terrazzo system that bonds directly to the concrete slab. Cement underbed and terrazzo topping. Interior System. 1 ¾ inch thickness, including ½ inch nominal thickness terrazzo topping.

Monolithic, def., Cement matrix terrazzo system that bonds directly to the concrete slab. Dependent on quality of the concrete slab for flatness and crack prevention. Interior System. ½ inch nominal thickness terrazzo topping.

Polyacrylate, def., Polymer modified cement matrix terrazzo system that bonds directly to the concrete slab. Dependent on quality of the concrete slab for flatness and crack prevention. Interior System. ⅜ inch nominal thickness terrazzo topping.

Resin Terrazzo Systems

Epoxy def., Resin matrix terrazzo system that is installed independent of the concrete slab. Dependent on quality of concrete slab for flatness and crack prevention. Interior System. ⅜ inch nominal thickness terrazzo topping.

BASIC TERRAZZO SYSTEMS INFORMATION

Available to Fit Variable Job Conditions

System	Description	Advantages	Thickness	Weight	Dividers
Epoxy	A nominal $\frac{3}{8}$ " thick resin matrix veneer placed upon an interior flat concrete slab; in addition to traditional marble chips, also can be specified with granite, glass, plastics, metal, and other aggregates to provide brilliant colors, unique accents, chemical resistance, etc. Epoxyterrazzo has the greatest tensile, compressive, and flexural strength of any system.	Unlimited matrix colors, color control, resiliency, chemical resistance and tensile-compressive strengths not available in cement based systems. Excellent for multi-colored patterns and designs. Light weight and flexibility make it ideal for multi-story use. It has the lower maintenance cost due to low permeability. In sanitary areas it can be installed with minimal dividers providing seamless characteristics. When used in conjunction with a flexible membrane as a specified extra, it can absorb some horizontal concrete crack or control joint movement. Can be installed with a flexible membrane to aid in the suppression of reflective cracking. It also has the quickest pour to grind installation time. Can also be used over properly installed and prepared plywood. Glass and other decorative aggregates normally increase the cost.	Nominal $\frac{3}{8}$ " epoxy terrazzo topping. #0-1 chip sizes optional. #2 chip for $\frac{3}{8}$ "	3-4 lbs. PSF.	All these systems adhere to the concrete and require dividers. To minimize cracking in the concrete, "ACI 302.1 Concrete Joint Placement" must be followed. Concrete joints should run off all corridor intersections and corners. In addition other dividers can be set to separate colors or as an accent themselves. In these systems the dividers not located over concrete joints are strictly decorative. They do not function as leveling devices or crack preventers.
Monolithic	This normal $\frac{1}{2}$ " thick cement matrix veneer placed upon a provided concrete slab is dependent on the concrete quality for flatness and crack prevention.	Fast installation and the most economical price make it ideal where time and budget are critical but where beauty, low maintenance, and the performance of terrazzo is desired	$\frac{1}{2}$ " terrazzo topping.	5-7 lbs. PSF.	Dividers may vary in width from 18 gauge to $\frac{1}{2}$ ". 16 gauge or $\frac{1}{8}$ " are standards. Zinc and brass are available for cement. Zinc, brass, plastic and aluminum divider strips are allowable for use in epoxy terrazzo systems.
Bonded	A cement matrix and underbed system for interior and exterior areas where conditions require 1 $\frac{1}{4}$ " to 1 $\frac{3}{4}$ " of recessed depth to be filled in addition to the $\frac{1}{2}$ " terrazzo filling.	With the san-cement mortar underbed it has less dependence on the concrete slab for flatness when compared to monolithic.	1 $\frac{3}{4}$ " to 2 $\frac{1}{4}$ " including $\frac{1}{2}$ " terrazzo topping.	18-22 lbs. PSF.	
Polyacrylate	A nominal $\frac{3}{8}$ " thick polymer modified cement matrix veneer placed upon a provided flat concrete slab. Polymer provides added strength to allow for thinner applications of cement systems.	Ideal to replace vinyl or carpet without depth transition difficulties; also good to use in areas subject to high moisture vapor transmission where non-breathing floors will often not suitably adhere without supplemental topical treatments	Nominal $\frac{3}{8}$ " polyacrylate with terrazzo topping. Chip sizes #0, 1 & 2.	4 $\frac{1}{2}$ lbs. PSF.	Architects should design structural inset expansion plates between areas where major movement is anticipated.

BASIC TERRAZZO SYSTEMS INFORMATION

Available to Fit Variable Job Conditions

System	Description	Advantages	Thickness	Weight	Dividers
Sand Cushion	A cement matrix topping over underbed/screed with wire reinforcing, isolation sheet, and sand layer system for interior floor use. This is considered by many as the premier cement based system.	Due to the underbed's depth, wire mesh reinforcing and sand layer, it will accommodate minor substrate defects and resist mirroring to the surface.	2 1/2" to 3" including a 1/2" terrazzo topping.	25-30 lbs. PSF.	The position of vertically embedded divider strips is essential to performance, serving a dual function: a control for anticipated contraction and an aesthetic enhancement in separating colors. Squares of 5 feet or less on centers are ideal – rectangles of nor more than 25 square feet (aspect ratio maximum 1.5:1) are next best. Architects should design structural inset expansion plates between areas where major movement is anticipated.
Rustic	Terrazzo with a non-grind, textured surface, commonly for exterior use. This system is available with Sand Cushion, Bonded, Structural and Monolithic.	Infinitely variable textures, colors and patterns may be created in a weather-resistant, skid resistant deck surface.	1/2" to 6" including a 1/2" terrazzo topping.	Dependent on system selected	Temporary wood strips are used, and then replaced by a pourable sealant inserted into the joint.
Precast	Prefabricated custom units for flat or coved base work, stair treads/risers, stringers, planters, benches, wall panels.	Virtually unlimited uses.		Custom finish Contact your local NTMA supplier/manufacturer	

Customary Aggregate Sizes for Terrazzo Toppings

Cement	No 1 and 2	(1/2 inch nominal thickness)
Epoxy	No 1, 2 and 0	(3/8 inch nominal thickness)
Epoxy	No 1 and 0	(1/4 inch nominal thickness)
Polyacrylate	No 1 and 2	(3/8 inch nominal thickness)
Venetian	No 1, 2, 3, 4 and 5	(5/8 inch nominal thickness)

Price factors include: complexity, number of different colors; local labor rates; divider strip quantity and type; size and source of aggregate; size of areas and total project; number of phases and logistics; new constructions or renovations.

Consult your local NTMA contractor for budget pricing.

NTMA Aggregate Gradation Standards

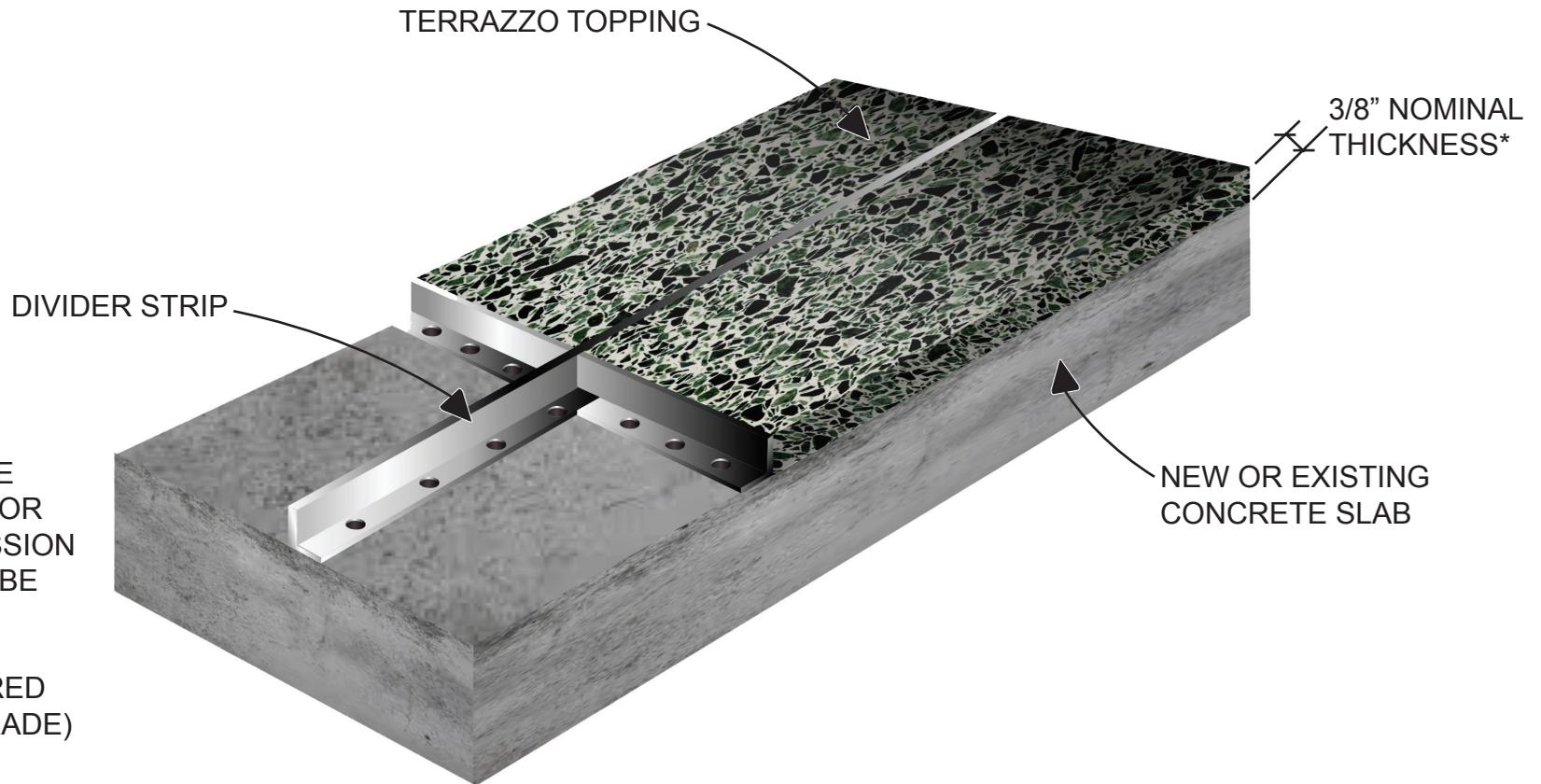
Aggregates are graded by number according to size in accordance with standards adopted by producers.

Number	Passes Screen (in inches)	Retained on Screen (in inches)
0	1/8	1/16
1	1/4	1/8
2	3/8	1/4
3	1/2	3/8
4	5/8	1/2
5	3/4	5/8

EPOXY TERRAZZO

SYSTEM OVERVIEW

NOT TO SCALE



(NOTE: MOISTURE MEMBRANE AND/OR CRACK SUPPRESSION MEMBRANE MAY BE REQUIRED - NOT SHOWN. VAPOR BARRIER REQUIRED FOR SLAB ON GRADE)

*Optional thickness - 1/4" nominal thickness utilizing #1 and #0 aggregate.



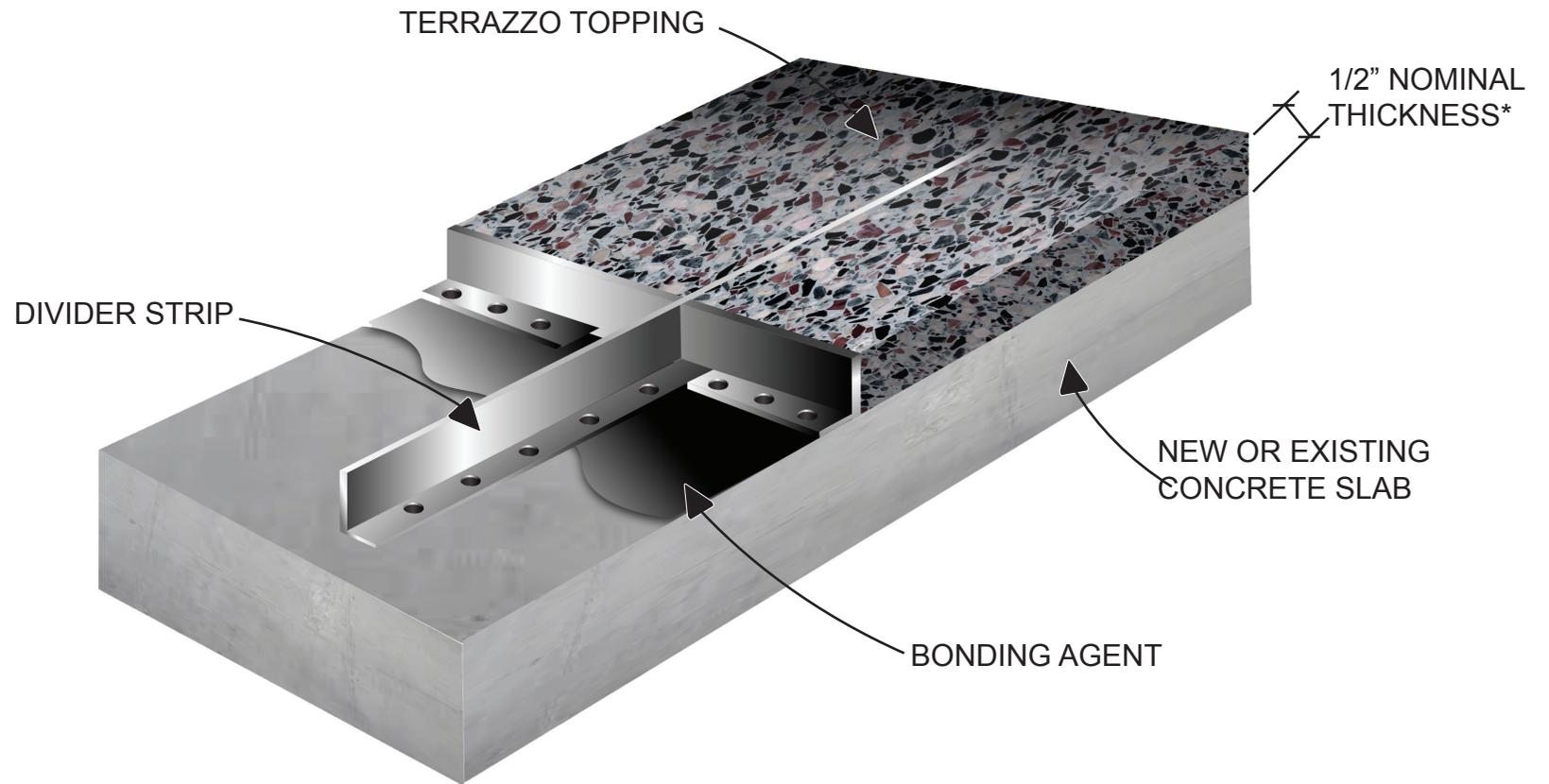
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MONOLITHIC TERRAZZO

SYSTEM OVERVIEW

NOT TO SCALE



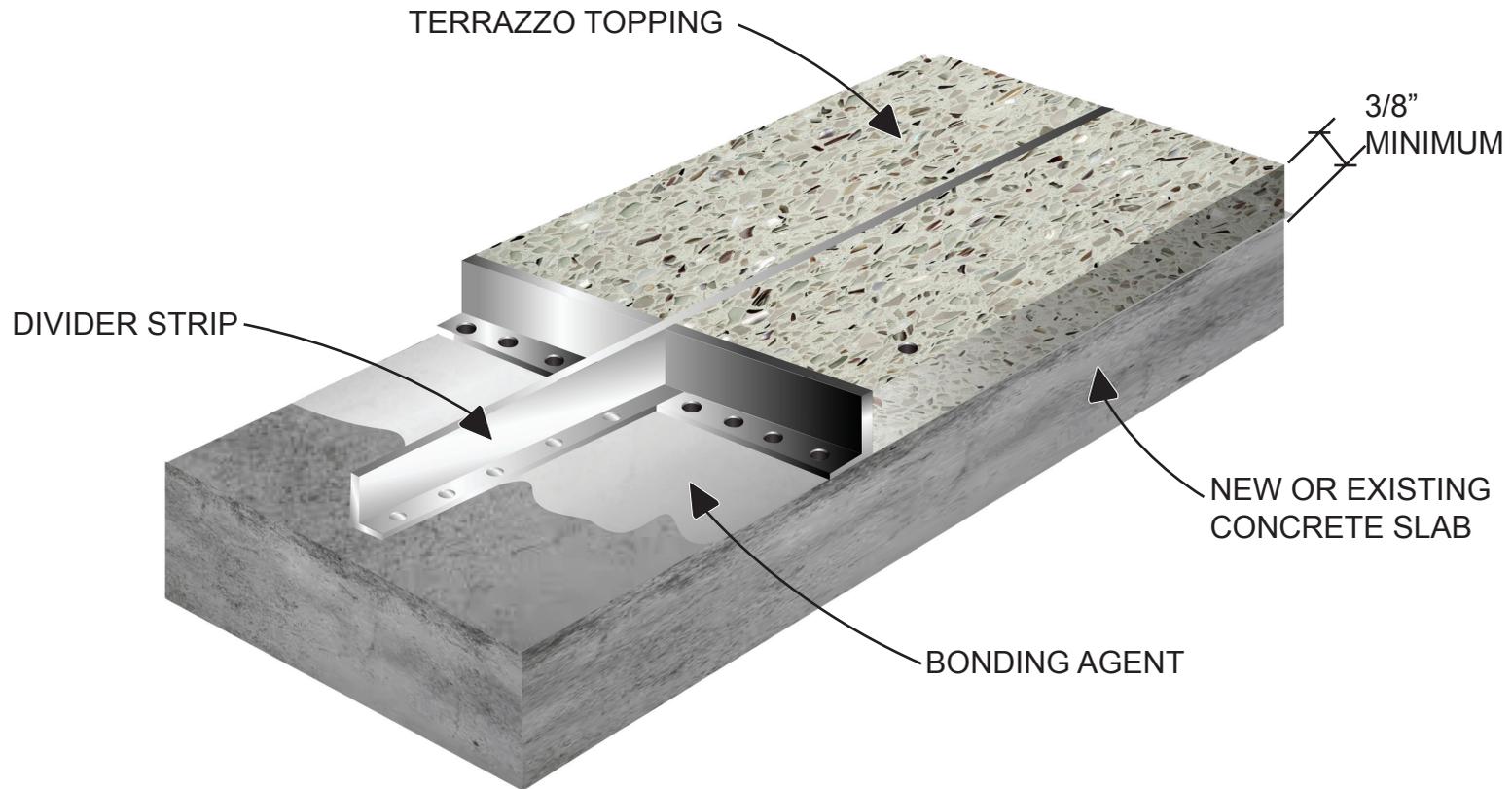
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POLYACRYLATE TERRAZZO

SYSTEM OVERVIEW

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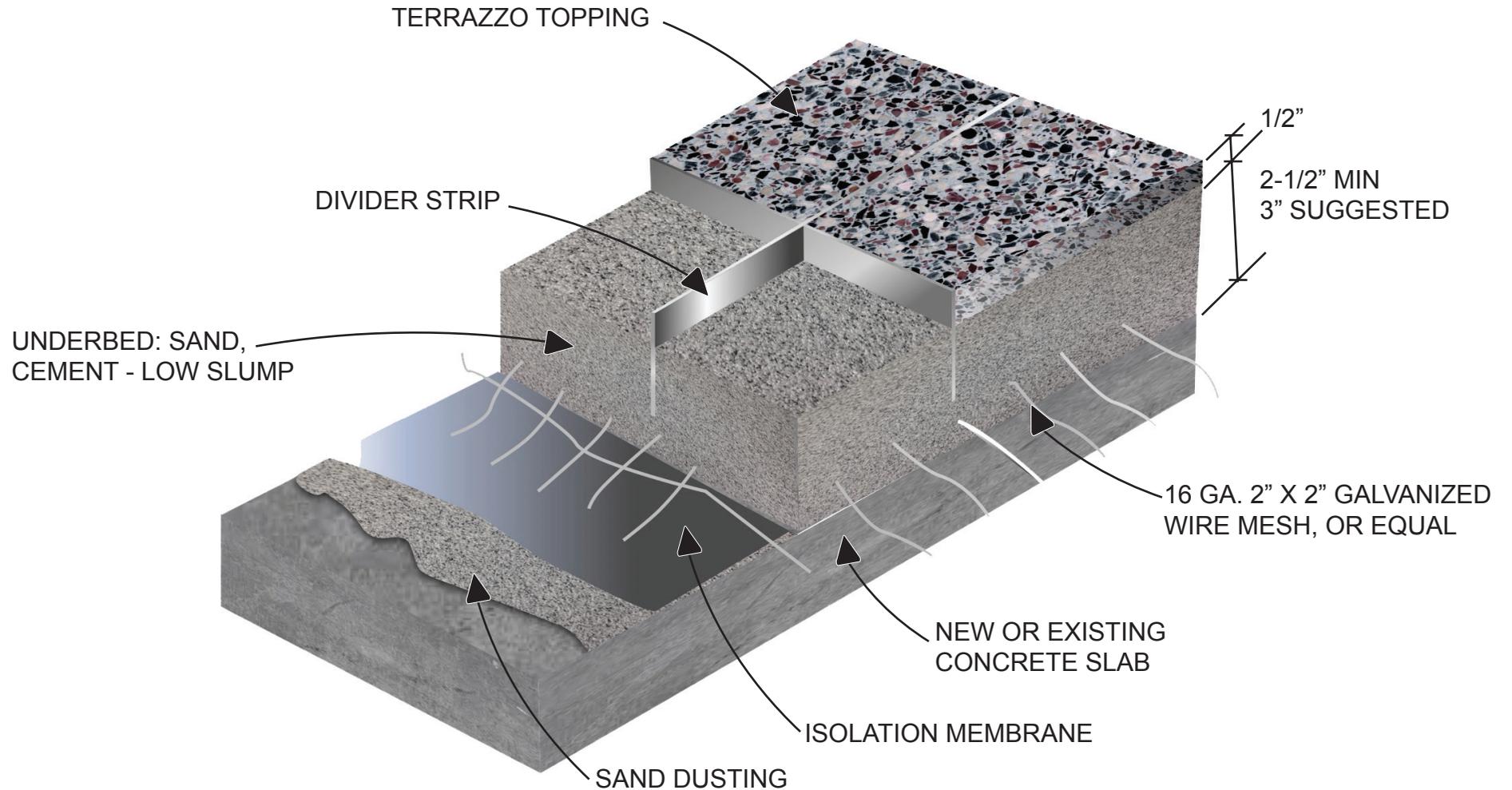
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SAND CUSHION TERRAZZO

SYSTEM OVERVIEW

NOT TO SCALE



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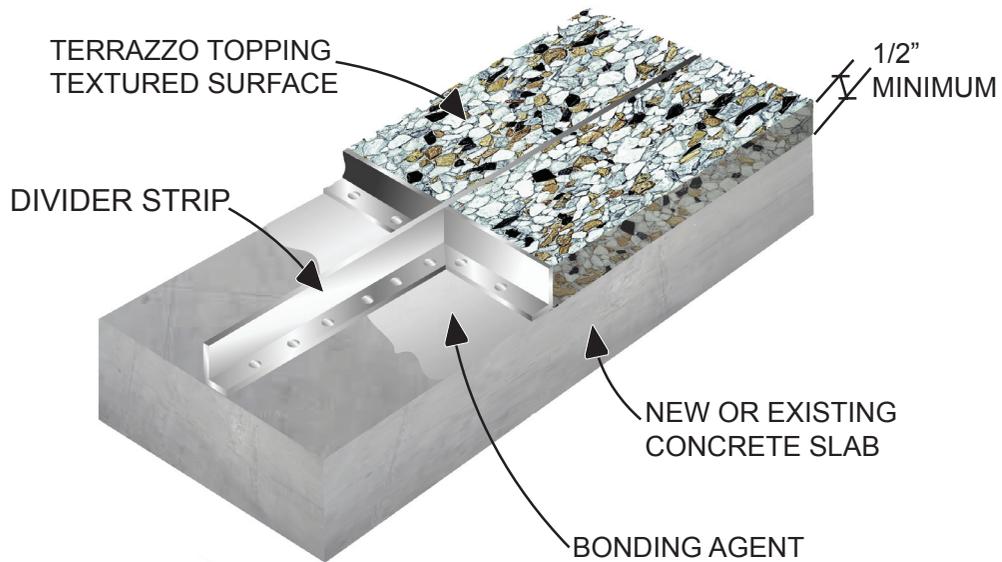
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RUSTIC TERRAZZO

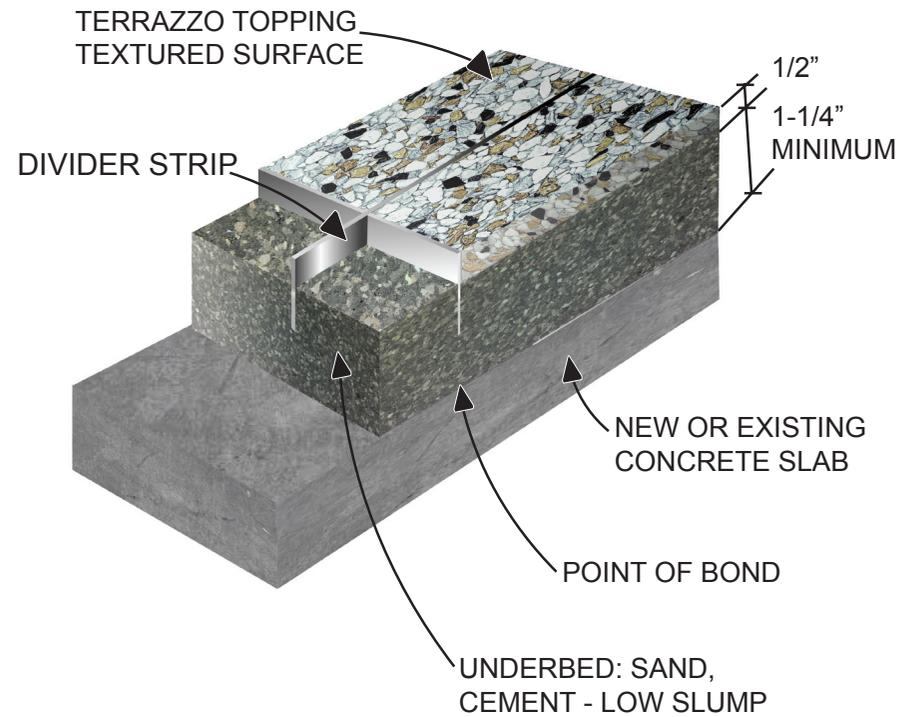
SYSTEM OVERVIEW

NOT TO SCALE

MONOLITHIC RUSTIC



BONDED RUSTIC



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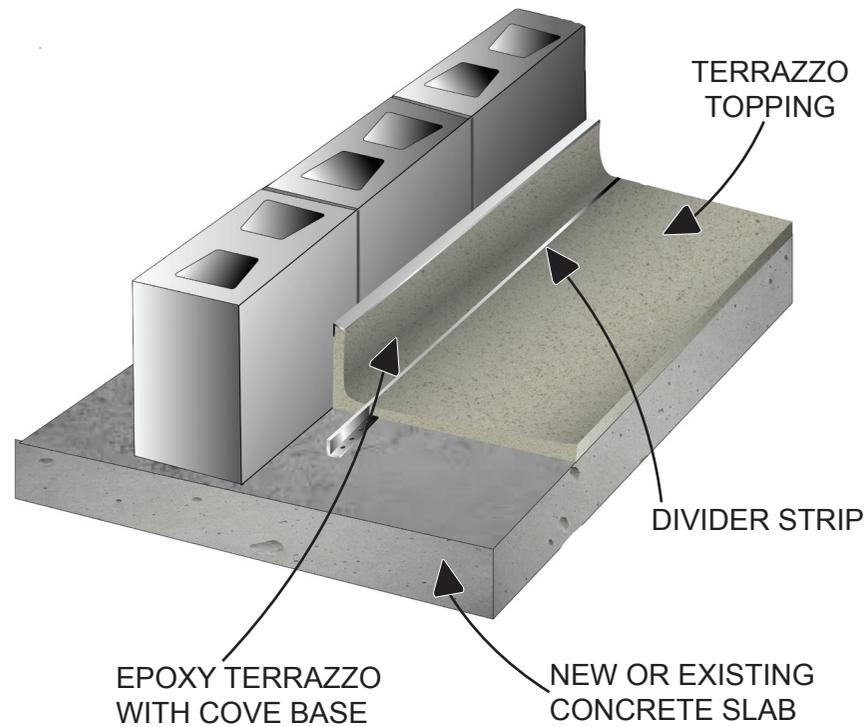
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POURED IN PLACE BASE TERRAZZO

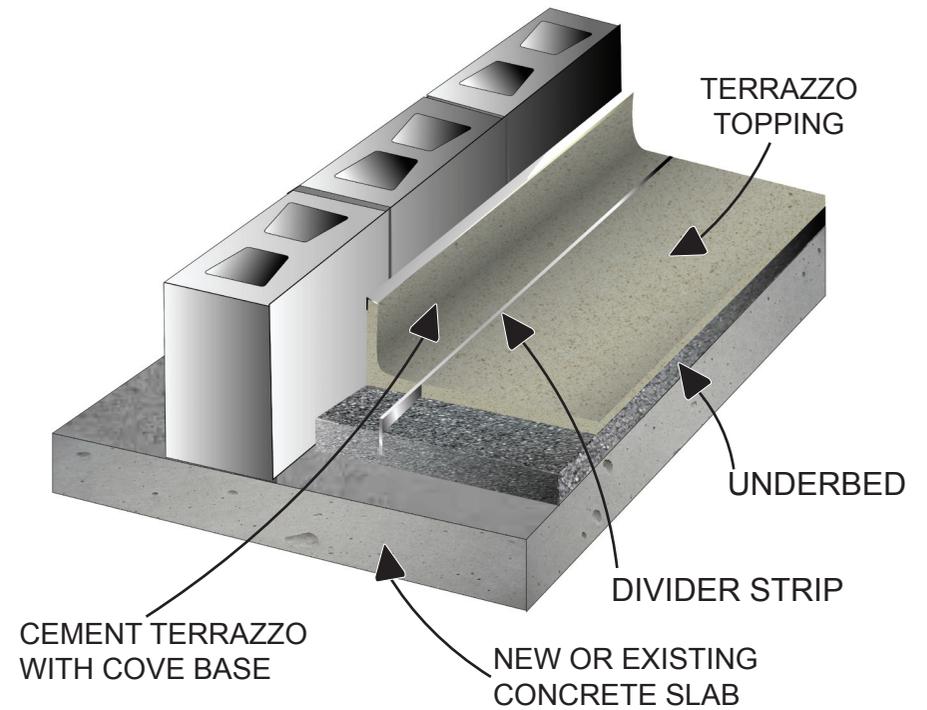
SYSTEM OVERVIEW

NOT TO SCALE

EPOXY BASE



CEMENT BASE



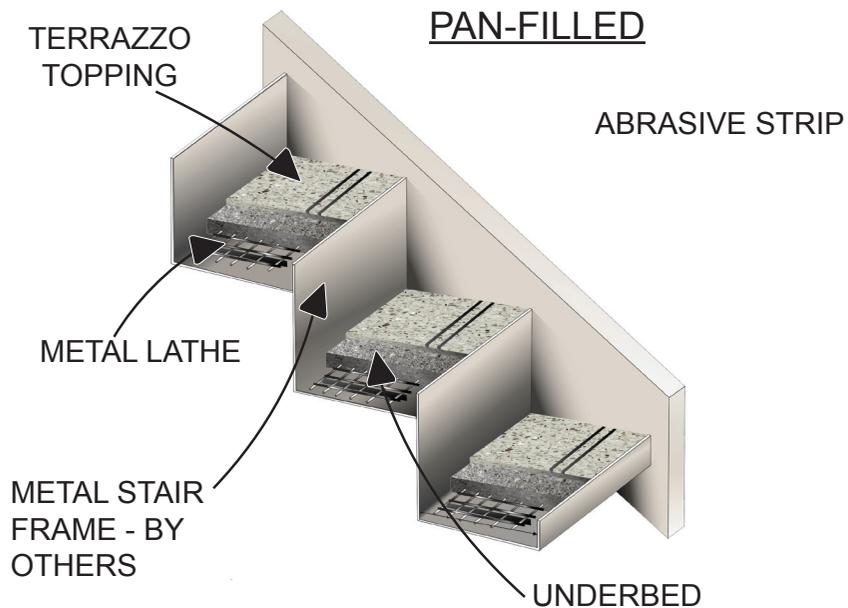
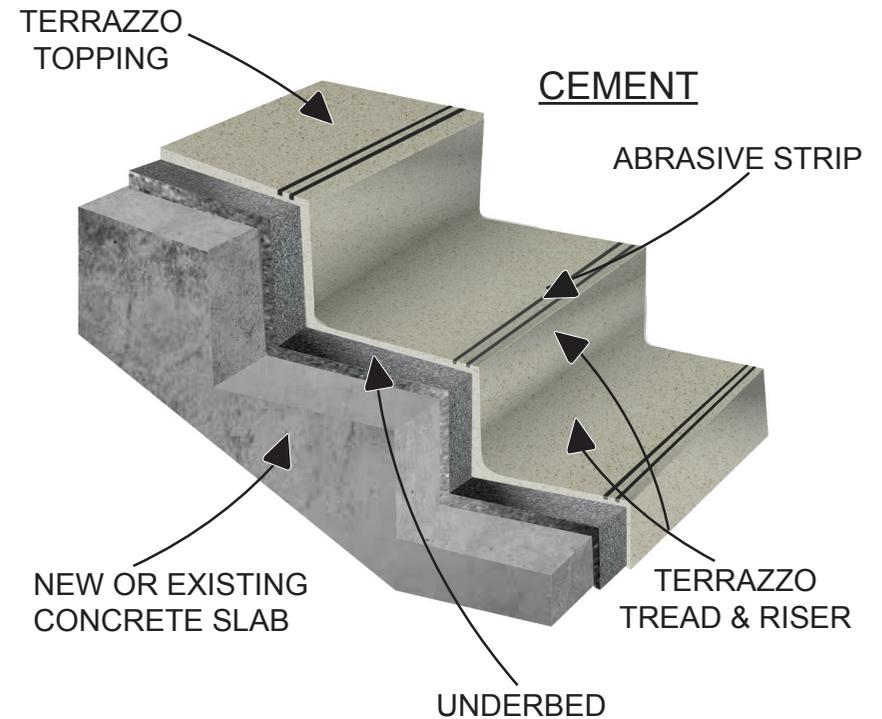
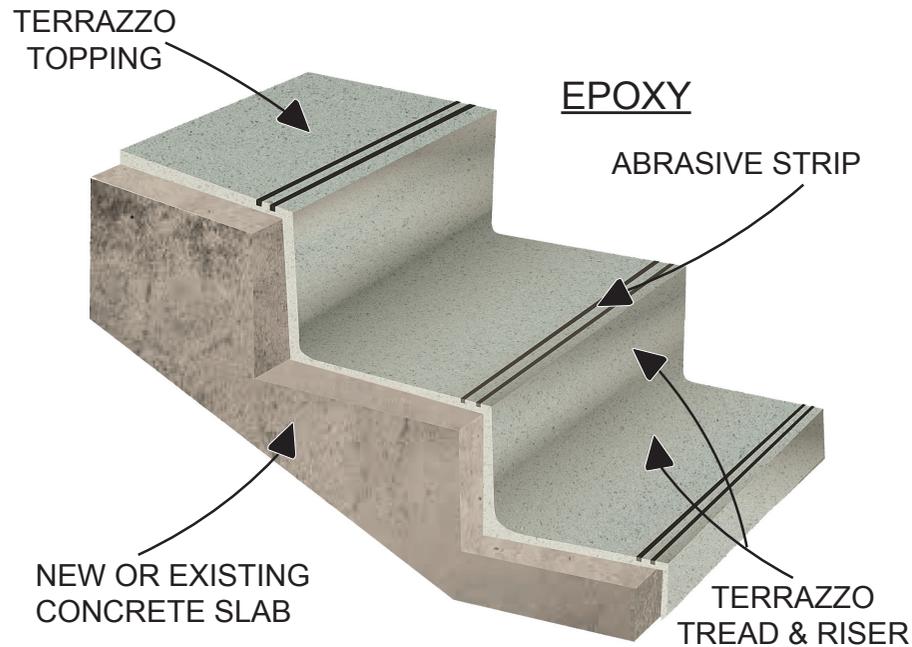
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POURED IN PLACE STAIRS TERRAZZO

SYSTEM OVERVIEW

NOT TO SCALE



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TERRAZZO SPECIFICATIONS & DESIGN GUIDE

WILL NO LONGER BE AVAILABLE IN A
HARDCOPY. BELOW ARE THE LINKS TO
THE UPDATE PRODUCT SPECIFICATIONS
ON OUR WEBSITE.

(Available in Word, PDF and DWG-CAD Ready)

EPOXY TERRAZZO: <http://ntma.com/epoxy-terrazzo/>

SAND CUSHION TERRAZZO: <http://ntma.com/sand-cushion-terrazzo/>

BONDED TERRAZZO: <http://ntma.com/bonded-terrazzo/>

MONOLITHIC TERRAZZO: <http://ntma.com/monolithic-terrazzo/>

POLYACRYLATE TERRAZZO: <http://ntma.com/polyacrylate-terrazzo/>

RUSTIC TERRAZZO (Bonded & Monolithic): <http://ntma.com/rustic-terrazzo/>



Epoxy Thin-Set



Monolithic



Bonded



Polyacrylate



Sand Cushion



Rustic



Poured in Place Base



Poured in Place Stairs

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website: www.artisticsurfaces.com

DAVID ALLEN COMPANY

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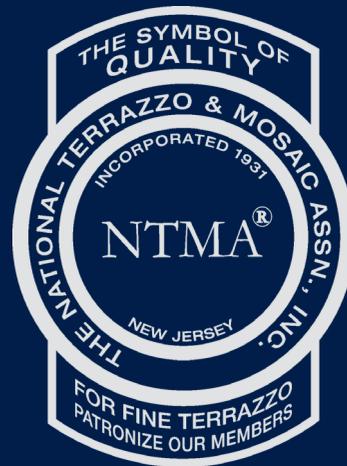
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